



# Single End Finishing End Mills General-Purpose

**Style 111 • 2-Flute, Ball Nose, HSS**  
**Style 211 • 2-Flute, Ball Nose, M42 Cobalt**

## FEATURES



## APPLICATIONS

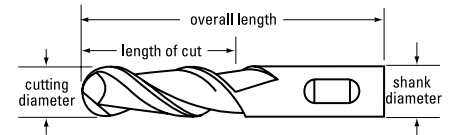
HSS	M42 Cobalt
ALLOY STEEL	STAINLESS STEEL
TOOL STEEL	TITANIUM ALLOYS
CARBON STEEL	NICKEL ALLOYS
CAST IRON	COBALT ALLOYS



Style 111 HSS Bright



Style 211 M42 Cobalt Bright



Cutting Diameter			Shank			No. of Flutes	HSS	M42 Cobalt
Frac	Decimal	MM	Dia.	LOC	OAL		Style 111 Bright	Style 211 Bright
1/8	.1250	3.18	3/8	3/8	2 5/16	2	94320	94690
5/32	.1563	3.97	3/8	7/16	2 5/16	2	—	94696
3/16	.1875	4.76	3/8	1/2	2 3/8	2	94321	94691
7/32	.2188	5.56	3/8	1/2	2 3/8	2	—	94697
1/4	.2500	6.35	3/8	5/8	2 7/16	2	94322	94692
9/32	.2813	7.14	3/8	9/16	2 3/8	2	—	94698
5/16	.3125	7.94	3/8	3/4	2 1/2	2	94323	94693
3/8	.3750	9.53	3/8	3/4	2 1/2	2	94324	94694
7/16	.4375	11.11	1/2	1	3	2	94325	96004
1/2	.5000	12.70	1/2	1	3	2	94326	94695
9/16	.5625	14.29	1/2	1 1/8	3 1/8	2	94327	—
5/8	.6250	15.88	1/2	1 1/8	3 3/8	2	94328	—
5/8	.6250	15.88	5/8	1 3/8	3 1/2	2	94329	96005
3/4	.7500	19.05	1/2	1 5/16	3 5/8	2	94330	—
3/4	.7500	19.05	3/4	1 5/8	3 7/8	2	94331	96006
13/16	.8125	20.64	3/4	2	4 1/4	2	94332	—
7/8	.8750	22.23	3/4	2	4 1/4	2	94333	96007
7/8	.8750	22.23	7/8	2	4 1/4	2	94334	—
15/16	.9375	23.81	3/4	2 1/4	4 1/2	2	94335	—
1	1.0000	25.40	3/4	2 1/4	4 1/2	2	94336	—
1	1.0000	25.40	1	2 1/4	4 3/4	2	94337	96008
1 1/8	1.1250	28.58	3/4	1 1/2	3 7/8	2	91271	—
1 1/8	1.1250	28.58	1	2 1/4	4 3/4	2	94338	—
1 1/4	1.2500	31.75	3/4	1 1/2	3 7/8	2	91272	—
1 1/4	1.2500	31.75	1 1/4	2 1/2	5	2	94339	—
1 3/8	1.3750	34.93	3/4	1 1/2	3 7/8	2	91273	—
1 3/8	1.3750	34.93	1 1/4	2 1/2	5 1/16	2	94340	—
1 1/2	1.5000	38.10	3/4	1 1/2	3 7/8	2	91274	—
1 1/2	1.5000	38.10	1 1/4	2 1/2	5	2	94341	—